

OLUTEDU

Sludge dewatering to the next stage





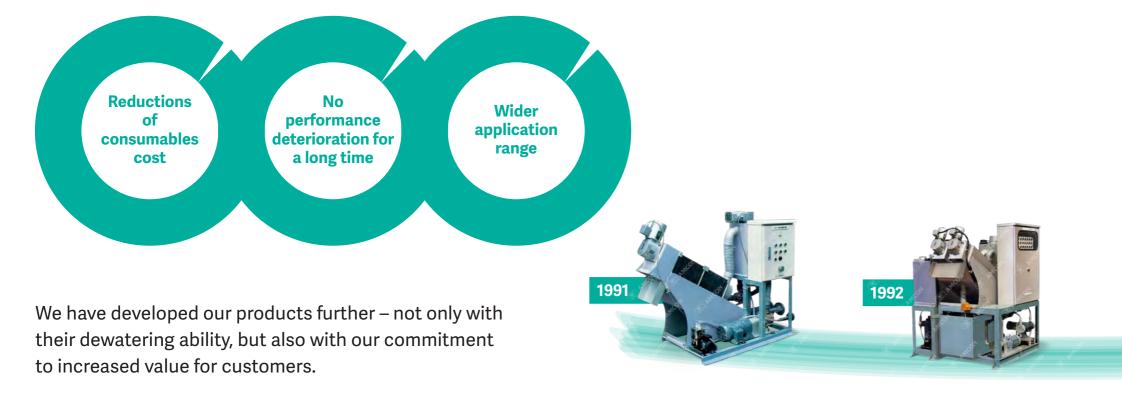
# **From Revolution** to Evolution

#### A NEW STAGE IN SLUDGE DEWATERING

It has been 30 years since the launch of VOLUTE<sup>™</sup>, which created "a new genre" of sludge dewatering. Our commitment to continued customer satisfaction rests on the following 3 points.

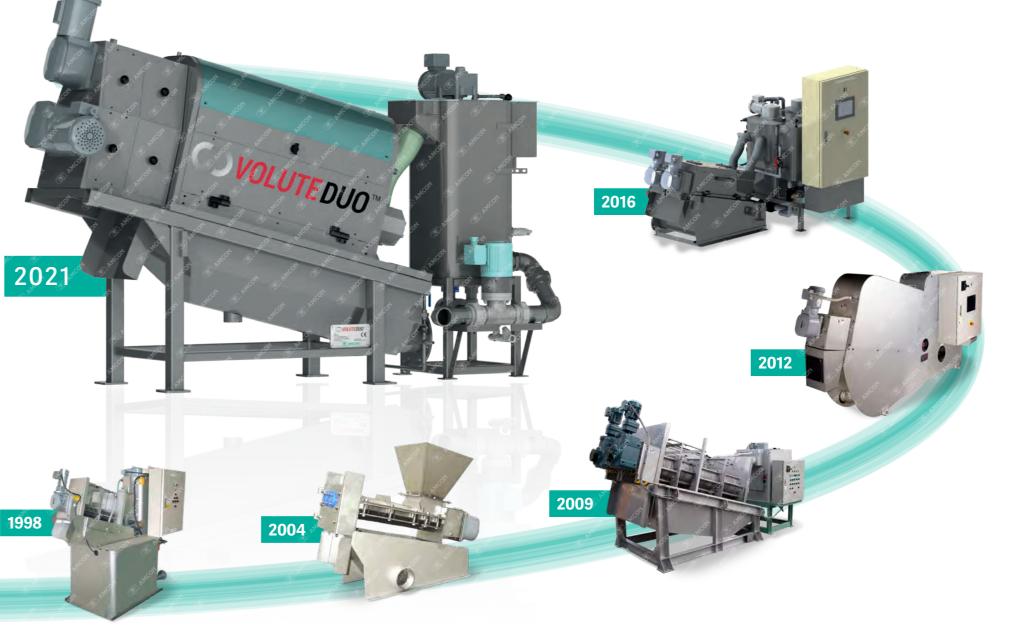
#### WHAT IS **OVOLUTE** ?

In 1991, after 10 years of R&D, we launched VOLUTE<sup>™</sup>, a genuinely revolutionary sludge dewatering press. It was the moment our wish to bring "amenity and convenience" to the operators of sludge treatment plants became a reality. This invention later became a new genre of sludge dewatering technology, called a "multi-disc screw press" and spread across the world.



# **Debut of VOLUTE DUO**<sup>™</sup>





# What is evolutionary about **VOLUTE DUO™?**

VOLUTE<sup>™</sup> provides high filtration efficiency. It dewaters thin sludge without pre-thickening and self- cleans filter media, making continuous dewatering without clogging possible. This VOLUTE<sup>™</sup> technology has evolved into VOLUTE DUO<sup>™</sup>!

#### 1. Twin screws are enclosed in one cylinder

2. Externally-driven moving rings, self-cleaning filter mesh

3. "Double-cutting" movement maintains dewatering efficiency

### Twin screws are enclosed in one cylinder

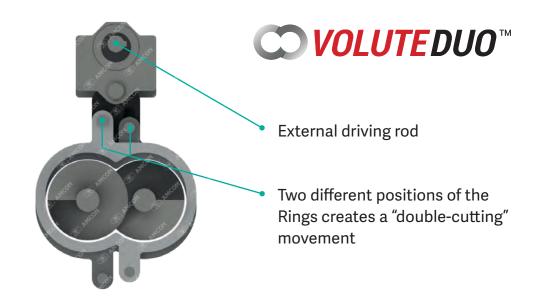
By enclosing 2 screws in one filtration cylinder, this press significantly reduces the risk of blockage while providing higher transportation efficiency, even with difficult liquids or semi-liquid materials.



# Significantly extended life span

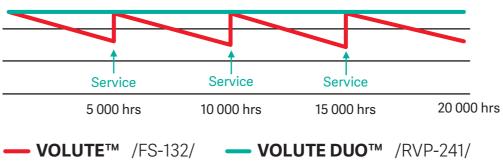
By driving the Moving Rings with an external rod, the two components which were once main consumables of the original design, now last significantly longer. A long-life durable design has been achieved.

The "double-cutting" movement of the Moving Rings has been adapted to resemble the original movement, which contributes to the high dewatering efficiency.



# No performance deterioration for a long time

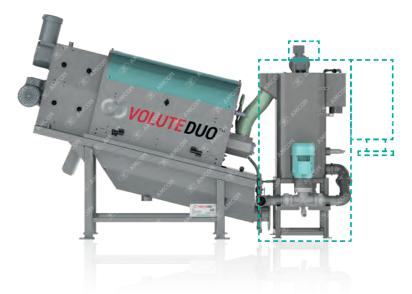
Comparison with our existing model



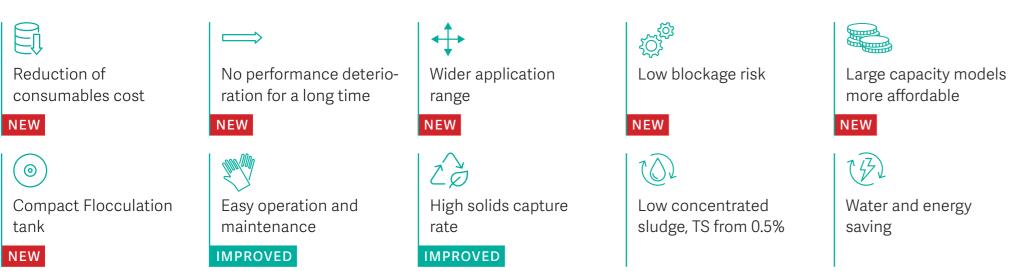
The Moving Rings and Screw (which have the potential to reduce dewatering efficiency) do not contact each other, thus high performance is maintained for long periods.

## **Redesigned, more compact** flocculation tank

The in-line dosage of flocculants into sludge has been adopted as standard. By improving the efficiency of the mixing process, tank dimensions are up to 50% smaller, with max. 25% reduction in flocculant consumption. Data is based on our own test.



## **VOLUTE DUO™ at a glance**



## **Model lineup**

VOLUTE DUO™	Throughput kg-DS/h Min. – Max.		Dimensions L × W × H (mm)	Operating Weight (kg)	Power (kW)
RVP-241	12	52	2166 × 911 × 1360	460	0.5
RVP-501	60	260	3943 × 1002 × 1986	2600	1.86
RVP-601	120	520	4759 × 1217 × 2207	3570	2.99
RVP-701	180	830	5356 × 1387 × 2331	4570	3.75
RVP-801	220	920	5805 × 1386 × 2377	6480	4.8
RVP-802	440	1840	6580 × 2570 × 2377	12820	9.6

• Above throughput is calculated as approximate and may vary depending on sludge conditions. For model selection, please contact AMCON.

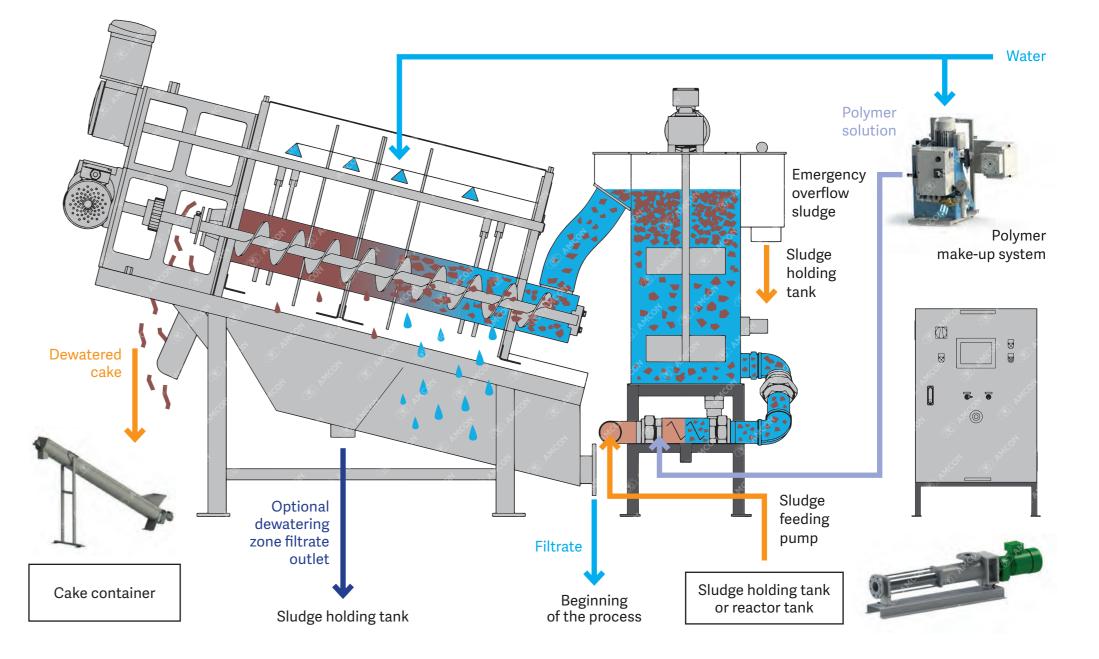
• The throughput of each model is based on a sludge cake with 20 ± 5 % solids content.

• There is no definite upper limit on inlet sludge concentration; however, the target sludge must be flowable.

• All the figures above are provided for the reference purpose only based on the standard design. The design may change without notice. Please contact AMCON for the latest information.

#### **Treatment process flow**

**C VOLUTEDUO**<sup>™</sup>



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### Amenity and Convenience Beyond Expectation